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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/782,776	02/23/2004	Hirai Akira	H0595.0006/P006	5497	
. 7590 07/08/2005			EXAMINER		
Thomas J. D'.	Amico	JENKINS, DANIEL J			
	piro, Morin & Oshinsky	L ADDITION OF	D - D20 - 170 CED		
2101 L Street.,	NW	ART UNIT	PAPER NUMBER		
Washington, DC 20037-1526			1742		
			DATE MAILED: 07/08/2005		

Please find below and/or attached an Office communication concerning this application or proceeding.

		W)			N		
		Application No.	,	Applicant(s)			
Office Antine Comment		10/782,776		AKIRA, HIRAI			
	Office Action Summary	Examiner		Art Unit			
		Daniel J. Jenkins	_	1742			
Period fo	The MAILING DATE of this communication or Reply	appears on the cove	r sheet with the co	orrespondence add	dress		
THE - Exter after - If the - If NO - Failu	ORTENED STATUTORY PERIOD FOR RE MAILING DATE OF THIS COMMUNICATIO nsions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a period for reply is specified above, the maximum statutory per re to reply within the set or extended period for reply will, by state to reply within the set or extended period for reply will, by state to reply received by the Office later than three months after the med patent term adjustment. See 37 CFR 1.704(b).	N. R 1.136(a). In no event, how reply within the statutory mi rod will apply and will expire atute, cause the application t	ever, may a reply be time nimum of thirty (30) days SIX (6) MONTHS from to to become ABANDONED	ely filed will be considered timely the mailing date of this co (35 U.S.C. § 133).			
Status				•			
1)🖂	Responsive to communication(s) filed on 23	3 February 2004.					
	This action is FINAL . 2b) This action is non-final.						
3)□							
	closed in accordance with the practice under	er <i>Ex parte Quayle</i> ,	1935 C.D. 11, 45	3 O.G. 213.			
Dispositi	ion of Claims		·				
4) ☐ Claim(s) 1-5 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-5 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or election requirement.							
Applicati	on Papers						
9)□	The specification is objected to by the Exam	niner.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority u	ınder 35 U.S.C. § 119		•				
12)⊠ a)[Acknowledgment is made of a claim for fore All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the papplication from the International Bur See the attached detailed Office action for a	ents have been rece ents have been rece priority documents ha eau (PCT Rule 17.2	eived. eived in Applicatio ave been receive 2(a)).	on No d in this National \$	Stage		
Attachment	t(s)						
1) Notice 2) Notice 3) Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/ r No(s)/Mail Date 2/23/04.		Interview Summary (Paper No(s)/Mail Dat Notice of Informal Pa Other:		-152)		

Application/Control Number: 10/782,776 Page 2

Art Unit: 1742

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

2. Claims 1-3 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ryota in view of Phall and further in view of Johnson et al.

Ryota discloses the invention substantially as claimed. Ryota discloses a method of forming a blade comprising:

providing VC powder in an amount of 10-90% [0014];

adding a second powder in an amount of 10-90% to form a mixture [14]; and compacting [0016] and sintering the mixture at a temperature of 1500°C or lower [0017] to form a blade.

Ryota further discloses adding silver powder in an amount of 0.3-3% [0023].

Ryota further discloses adding Co powder in an amount of 2-10% [0025].

Ryota further discloses wherein the second powder is selected from a group comprising Ti [0016].

However, Ryota is silent as to powder particle size.

Phall teaches that the powder size commonly used to form cemented carbides containing diamond particles is less than about 150um (col. 2, lines 66-68) and wherein the metal powders are less than 100um (col. 2, lines 66-68), substantially overlapping the range as claimed establishing a prima facie case of obvousness.

It would have been obvious to one having ordinary skill to use particle size of less than

Page 3

100um as taught by Phall in the invention of Ryota in order to form a highly dense

blade.

3. Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Ryota in

view of Phall and further in view of Johnson et al.

Ryota in view of Phall discloses the invention substantially as claimed (see paragraph 2

above). However, Ryota in view of Phall do not disclose wherein the amount of

diamond is 15% or less.

Johnson et al. teaches that it is known to add diamond powder in amounts of 1-50 vol%

in the same field of endeavor for the purpose of controlling the roughness of the formed

blade.

It would have been obvious to one having ordinary skill in the art at the time of the

invention to add diamond in amounts of 1-50 vol% as taught by Johnson et al. in the

invention of Ryota in view of Phall in order to control the roughness of the blade.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Daniel J. Jenkins whose telephone number is 571-272-

1242. The examiner can normally be reached on M-TH6:30AM-5:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Roy King can be reached on 571-272-1242. The fax phone number for the

organization where this application or proceeding is assigned is 703-872-9306.

Application/Control Number: 10/782,776

Art Unit: 1742

Page 4

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Daniel J/Merkins Primary Examiner Art Unit 1742

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